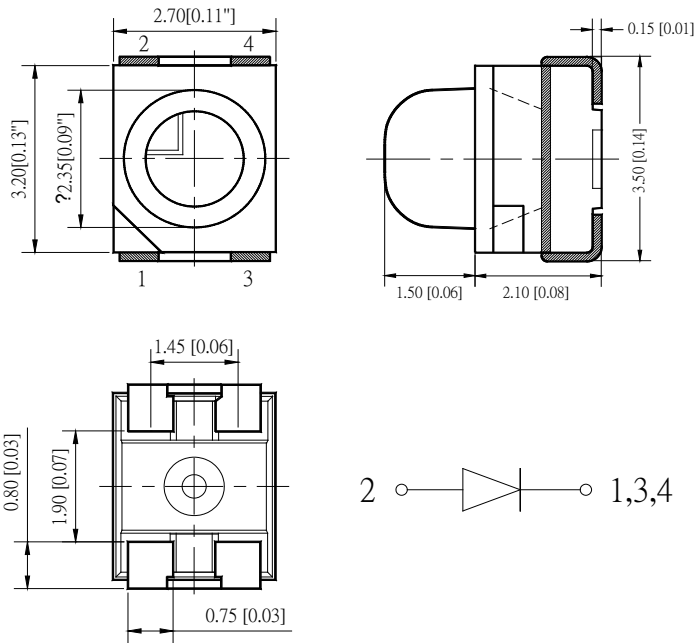
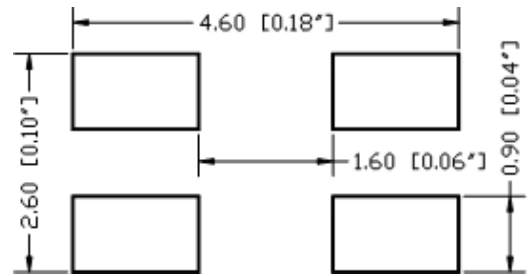


**SPECIFICATION**
**CSPD1311Y3C**
**PACKAGE OUTLINES**

**RECOMMENDED PAD LAYOUT**

**Notes:**

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25\text{mm}$  (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Viewing Angle
CSPD1311Y3C	InGaAlP	Yellow	Water Clear	30°



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**ABSOLUTE MAXIMUM RATINGS**
**(TA=25°C)**

Parameter	Symbol	Max Rating	Unit
Forward Current	IF	50	mA
Reverse Current @ 5V	IR	10	μA
Power Dissipation	Pd	145	mW
Operating Temperature Range	TOP	-40~+80	°C
Storage Temperature Range	TSTG	-40~+85	°C
Peak Pulsing Current (1/10 duty f = 10KHz)	IFP	125	mA
Soldering Temperature	TSOL	Max 260°C for 10 sec Max	

**OPTICAL-ELECTRICAL CHARACTERISTICS**
**(TA=25°C)**

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Luminous Intensity	Iv	IF = 50mA	6800	13000	-	mcd
Forward Voltage	VF	IF = 50mA	-	2.3	2.9	V
Reverse Leakage Current	IR	VR = 5V	-	10	-	μA
Viewing Angle at 50% Iv	2θ1/2	IF = 50mA	-	30	-	Deg
Peak Wavelength	λP	IF = 50mA	-	595	-	nm
Dominant Wavelength	λD	IF = 50mA	585	592	595	nm

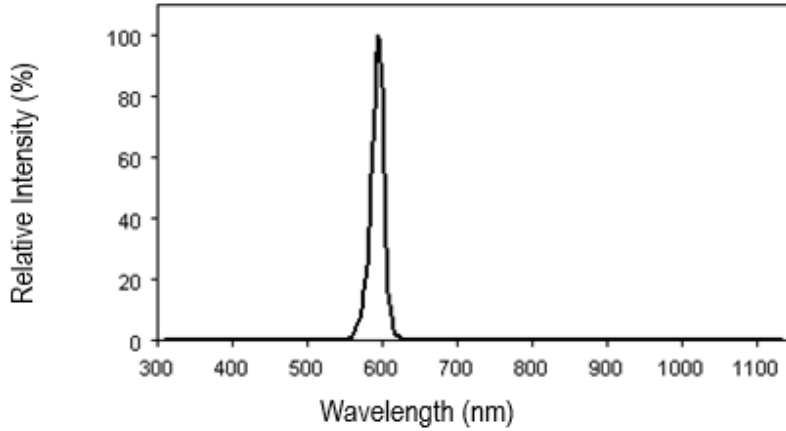
\*Tolerance of viewing angle: -10 / +5 deg.



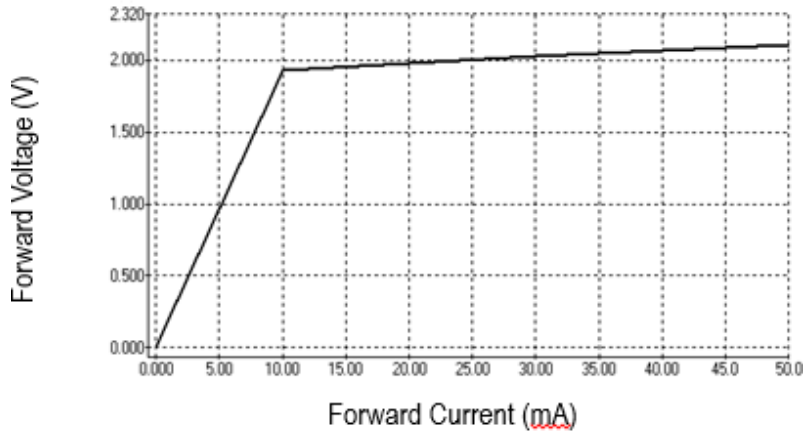
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**OPTICAL CHARACTERISTIC CURVES**

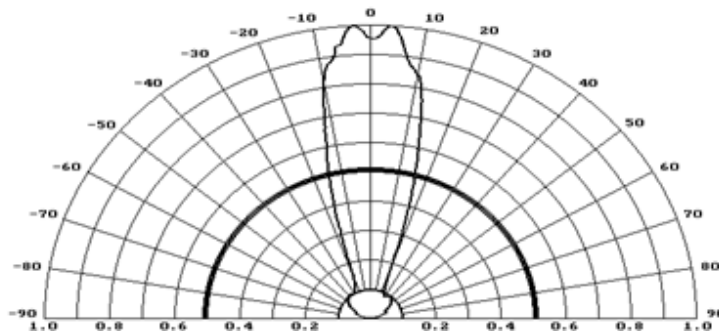
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage



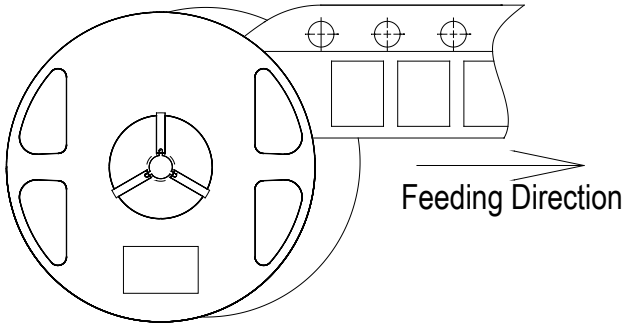
Directive Characteristics



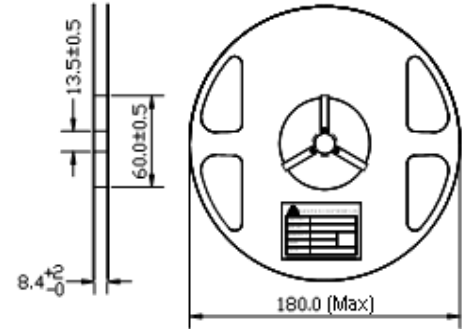
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## PACKAGING SPECIFICATION

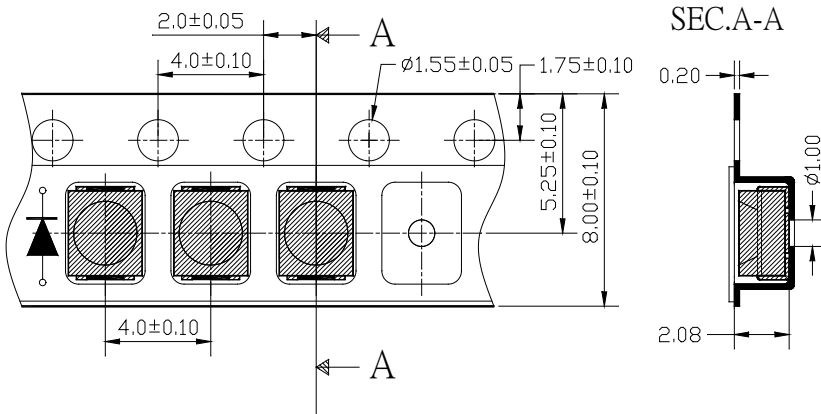
Feeding Direction



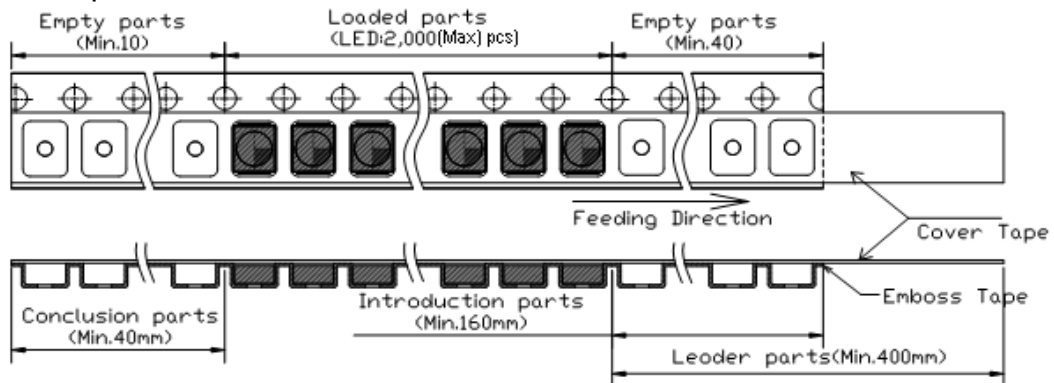
Dimensions of Reel (Unit: mm)



Dimensions of Tape (Unit: mm)



Arrangement of Tape

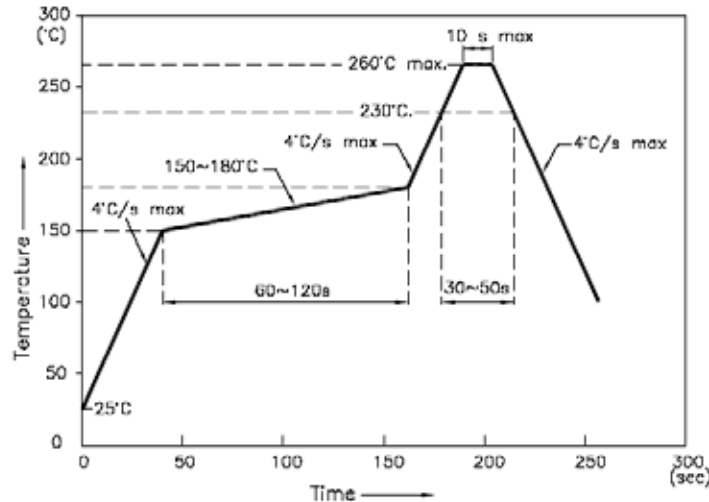


Notes:

1. Empty component pockets are sealed with top cover tape.
2. The maximum number of missing lamp is two.
3. The cathode is oriented towards the tape sprocket hole.
4. 2,000 pcs/Reel



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**SOLDERING CONDITIONS**
**REFLOW PROFILE**

**Notes:**

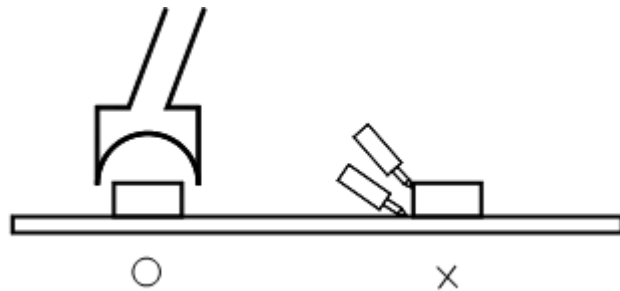
1. We recommend reflow temperature 245°C ( $\pm 5^\circ\text{C}$ ). The maximum soldering temperature should be limited to 260°C.
2. Do not cause stress to epoxy resin while it is exposed to high temperature.
3. Number of reflow process should be 2 times or less.

- Soldering Iron

Basic spec is  $\leq 5$  sec when 260°C. If temperature is higher, time should be shorter (+10°C  $\rightarrow$  -1 sec). Power dissipation of iron should be smaller than 20W and temperature should be controllable. Surface temperature of device should be under 230°C.

- Rework

1. Customer must finish rework within 5 sec under 260°C.
2. The head of the iron cannot touch copper foil.
3. Twin-head type is preferred



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