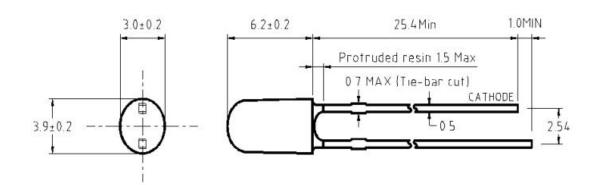


SPECIFICATIONS

CLV43SB2D-110

OUTLINES DIMENSIONS





Luminous Intensity Bin Table				
IF=20mA				
Rank	Min	Max		
Name	(mcd)	(mcd)		
L	400	520		
M	520	680		
N	680	880		

Color Bin Table				
IF=20mA				
Rank	Min	Max		
Name	(mcd)	(mcd)		
1	460	465		
2	465	470		
3	470	475		
4	475	480		

Notes:

- 1. All Dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25mm (0.01") unless otherwise noted.
- 3. Specifications are subject to change without notice.

3	470	4		
4	475	4		
* Tolerance for each bin limit is ± 1nm				

Part Number	Chip Material	Color of Emission	Lens Type	Viewing Angle
CLV43SB2D-110	InGaN	Blue	Blue Diffused	110/40°



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

^{*} Tolerance for each bin limit is ±15%



ABSOLUTE MAXIMUM RATINGS

(TA=25°C)

Parameter	Symbol	Max Rating	Unit	
Power Dissipation	P _D	114	mW	
Pulse Current Forward Current	I _{FP}	100	mA	
Continuous Forward Current	l _F	30	mA	
Reverse Voltage	V _R	5.0	V	
Operating Temperature Range	T _{OPR}	-30 ~ +85	°C	
Storage Temperature Range	T _{STG}	-40 ~ +100	°C	
I _{FP} = Pulse Width ≤ 10 ms, Duty Ratio ≤1/10. Soldering Condition: 260 °C/ 5sec				

^{*}IFP = Pulse Width ≤ 10ms, Duty Ratio ≤ 1/10

OPTICAL-ELECTRICAL CHARACTERISTICS

(TA=25°C)

Parameter	Symbol	Test Condition	Min	Тур	Max	Unit
Luminous Intensity	lv	I _F = 20mA	400	500	-	mcd
Forward Voltage	V _F	I _F = 20mA	-	3.2	3.8	V
Reverse Leakage Current	I_R	V _R = 5V	-	-	50	μА
Viewing Angle	201/2	I _F = 20mA	-	110/40°	-	deg.
Peak Wavelength	λp	I _F = 20mA	-	465	-	nm
Dominant Wavelength	λD	I _F = 20mA	460	470	480	nm
Spectral Line half-width	Δλ	I _F = 20mA	-	20	-	nm

^{*}Tolerance of viewing angle: -10 / +5 deg.

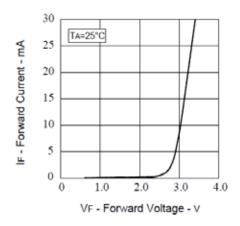


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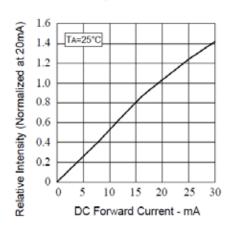


OPTICAL CHARACTERISTIC CURVES

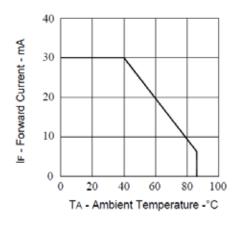
Forward Current vs.Forward Voltage



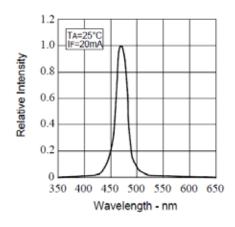
Relative Intensity vs.Forward Current



Forward Current vs.Ambient Temperature



Relative Intensity vs.Wavelength





SOLDERING CONDITIONS – LAMP TYPE LED

- * Solder the LED no closer than 3mm from the base of the epoxy bulb. Soldering beyond the base of the tie bar is recommended.
- * Recommended soldering conditions

<u> </u>			
Dip Soldering			
Pre-Heat	100 °C Max		
Pre-Heat Time	60 Second Max		
Solder Bath Temperature	260 °C Max		
Dippng Time	5 Second Max		
Dipping Position	No lower than 3mm from the base of the epoxy		

Hand Soldering			
	3mm Series	Others	
Temperature Soldering Time Position		350 °C Max 3 Second Max No closer than 3mm from the base of the epoxy	

- * Do not apply any stress to the lead. Particularly when heated.
- * The LED must not be repositioned after soldering.
- * After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
- * Direct soldering onto a PC board should be avoided. Mechanical stress to the resin may be caused by the PC board warping or from the clinching and cutting of the leadframes. When it is absolutely necessary, the LEDs may be mounted in this fashion, but, the user will assume responsibility for any problems. Direct soldering should only be done after testing has confirmed that no damage, such as wire bond failure or resin deterioration, will occur. LEDs should not be soldered directly to double sided PC boards because the heat will deteriorate the epoxy resin.
- * When it is necessary to clamp the LEDs to prevent soldering failure, it is important to minimize the mechanical stress on the LEDs.
- * Cut the LED leadframes at room temperature. Cutting the leadframes at high temperature may cause LED failure.

