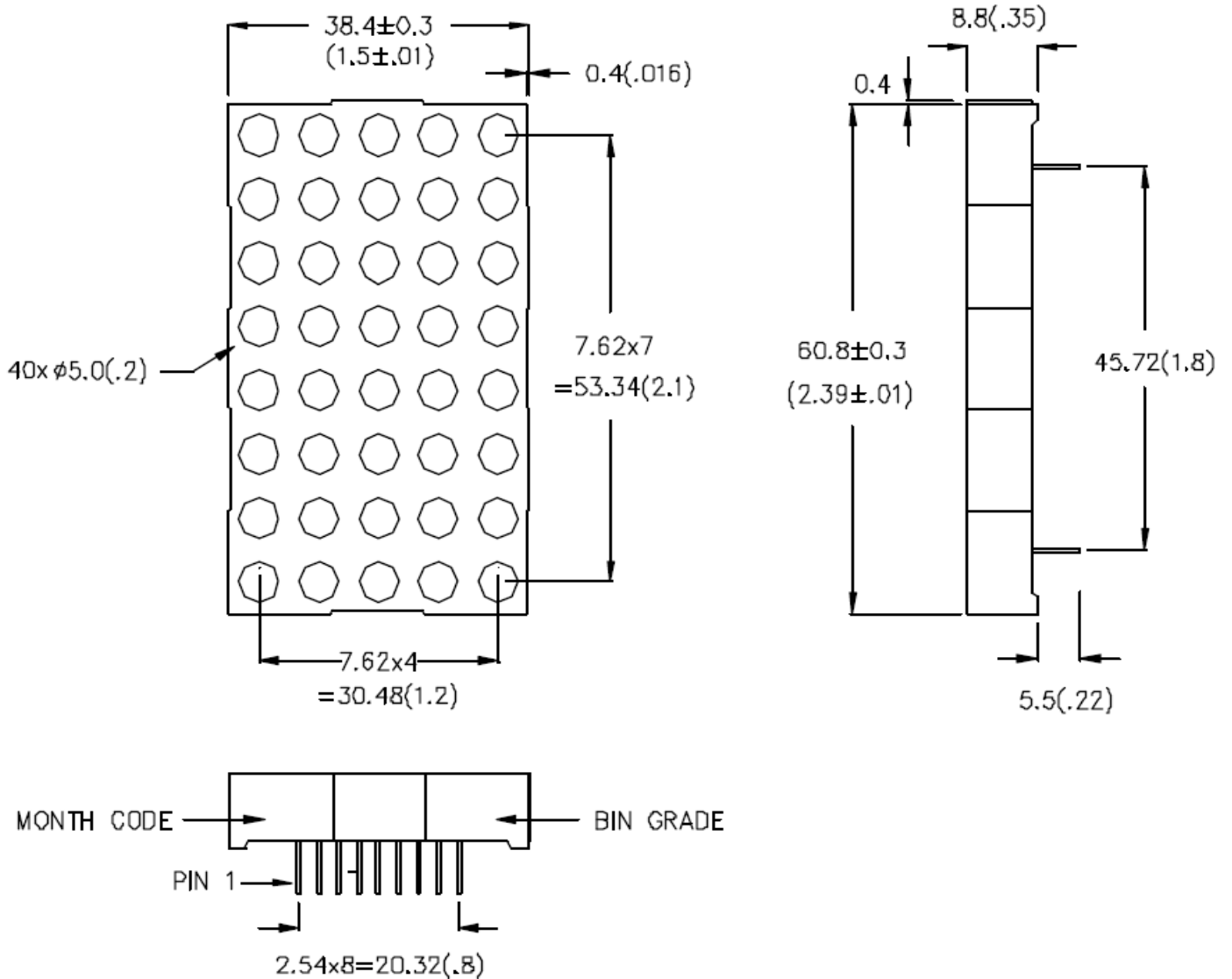
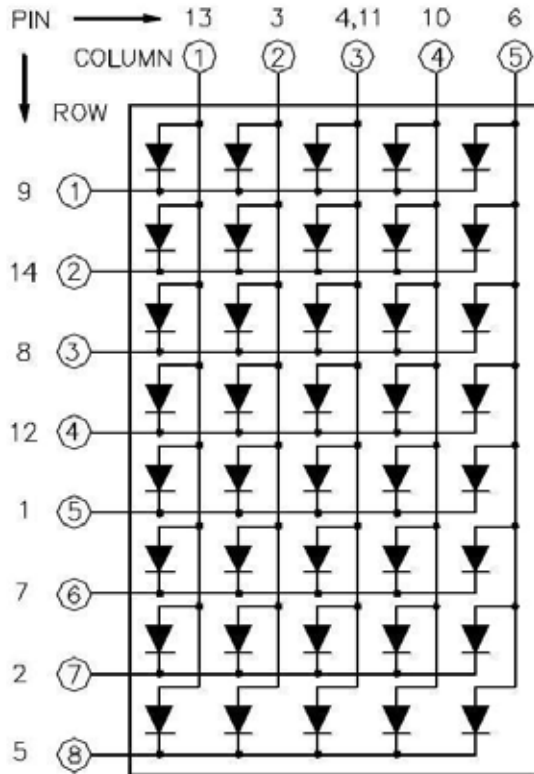
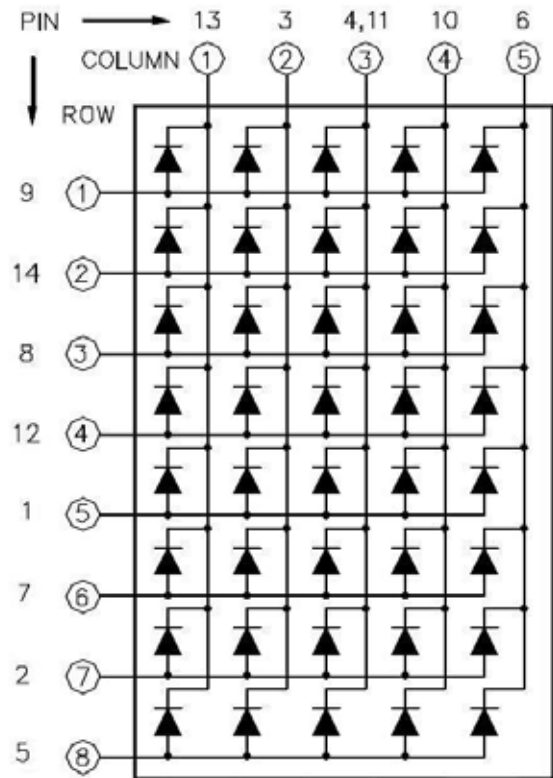


**SPECIFICATIONS CDMX5823 SERIES**
**PACKAGE DIMENSIONS**

**Notes:**

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25$ mm (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.



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**SPECIFICATIONS**
**INTERNAL CIRCUIT DIAGRAM**
**CDMA5823 SERIES  
(COLUMN ANODE)**

**CDMC5823 SERIES  
(COLUMN CATHODE)**

**Notes:**

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25\text{mm}$  (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.



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**PART NUMBER DESCRIPTION**

Part Number	Chip Material	Color of Emission	Lens Type	Description
CDMA5823R1W	GaAsP	Red	White Segment	Common Anode
CDMC5823R1W	GaAsP	Red	White Segment	Common Cathode
CDMA5823RR1W	AlGaAs	Super Red	White Segment	Common Anode
CDMC5823RR1W	AlGaAs	Super Red	White Segment	Common Cathode
CDMA5823Y1W	GaAsP	Yellow	White Segment	Common Anode
CDMC5823Y1W	GaAsP	Yellow	White Segment	Common Cathode
CDMA5823G1W	GaP	Green	White Segment	Common Anode
CDMC5823G1W	GaP	Green	White Segment	Common Cathode

**OPTICAL-ELECTRICAL CHARACTERISTICS**
**(TA=25°C)**

Part Number	Wave-length (nm)	Absolute Maximum				Electro-Optical Characteristics					
		$\Delta\lambda$	$P_D$	$I_{AF}$	$I_{PF}$	$V_F$ (V)			$I_F$	$I_v$ ( $\mu$ cd)	
		nm	mW	mA	(Peak)	Min	Typ	Max	(Rec)	Min	Typ
CDMA5823R1W	625	45	75	30	100	1.7	1.85	2.5	10	4700	8000
CDMC5823R1W	625	45	75	30	100	1.7	1.85	2.5	10	4700	8000
CDMA5823RR1W	640	20	72	20	100	1.6	1.75	2.4	10	8000	27000
CDMC5823RR1W	640	20	72	20	100	1.6	1.75	2.4	10	8000	27000
CDMA5823Y1W	588	35	75	30	100	1.7	2.1	2.8	10	1900	6400
CDMC5823Y1W	588	35	75	30	100	1.7	2.1	2.8	10	1900	6400
CDMA5823G1W	568	30	65	30	100	1.7	2.1	2.8	10	5000	13000
CDMC5823G1W	568	30	65	30	100	1.7	2.1	2.8	10	5000	13000

**ABSOLUTE MAXIMUM RATINGS**
**(TA=25°C)**

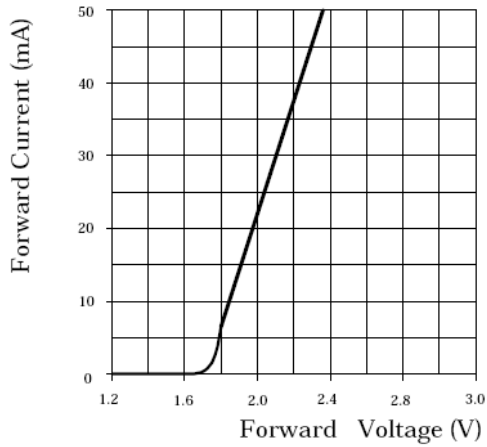
Reverse Voltage	5V	Spectral Line half-width ( $\lambda$ )	nm
Reverse Current ( $V_r = 5V$ )	100 $\mu$ A	Power Dissipation ( $P_D$ )	mW
Operating Temperature	-40°C~+85°C	Peak Forward Current (Duty 1/10, @ KHz)	mA
Storage Temperature	-40°C~+85°C	Recommended Operation Current ( $I_F$ Rec)	mA
Soldering Temperature	250C~260C for 3 sec.	Average Luminous Intensity ( $I_F=10$ )	$\mu$ A



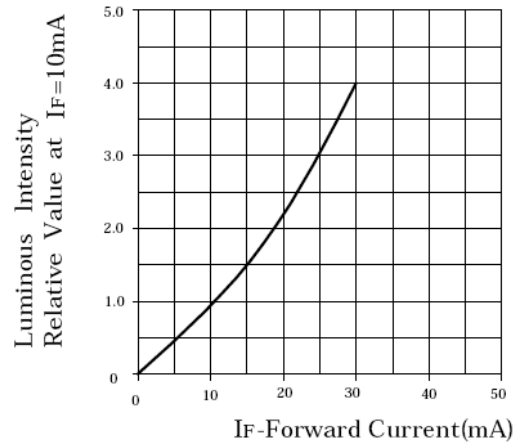
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**OPTICAL CHARACTERISTIC CURVES - RED**

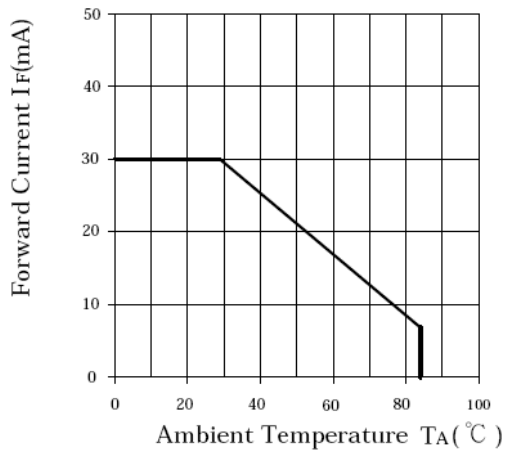
Forward Current vs. Forward Voltage



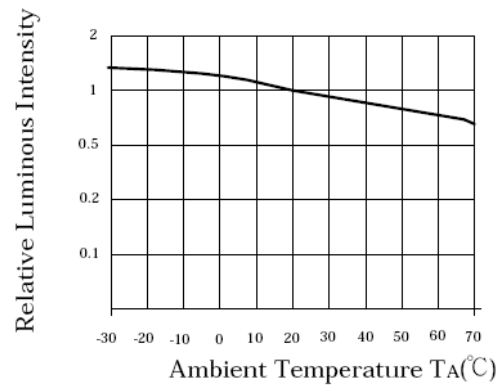
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



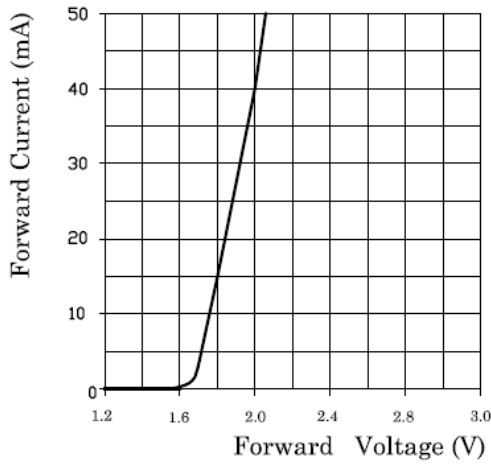
Luminous Intensity vs. Ambient Temperature



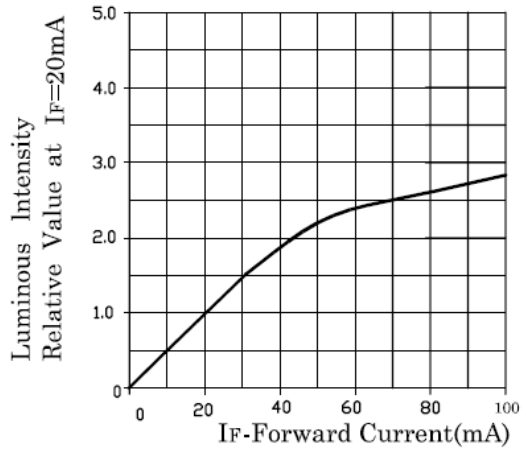
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## OPTICAL CHARACTERISTIC CURVES - SUPER RED

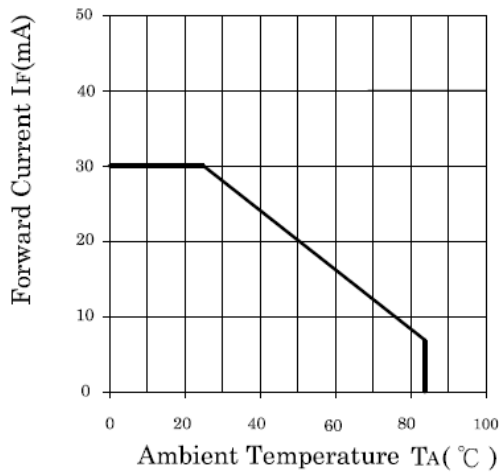
Forward Current vs. Forward Voltage



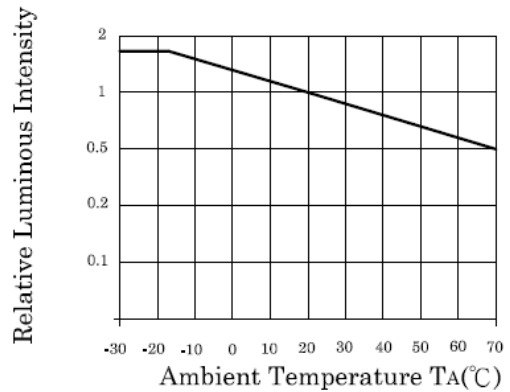
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



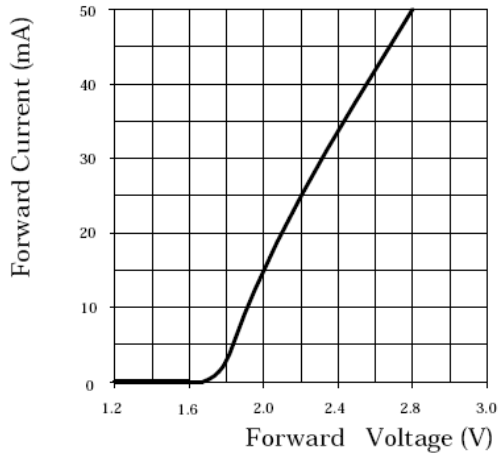
Luminous Intensity vs. Ambient Temperature



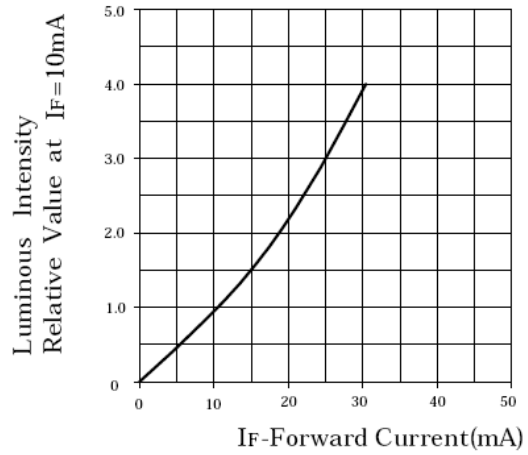
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**OPTICAL CHARACTERISTIC CURVES - YELLOW**

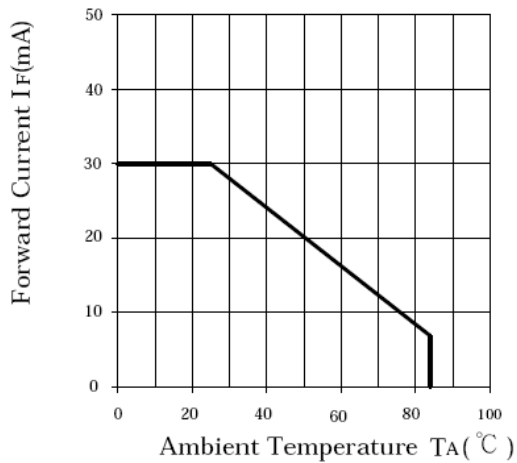
Forward Current vs. Forward Voltage



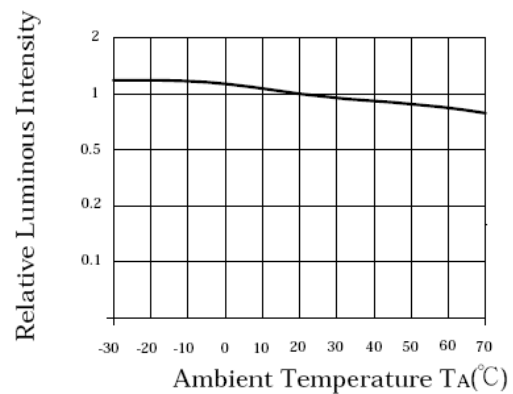
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



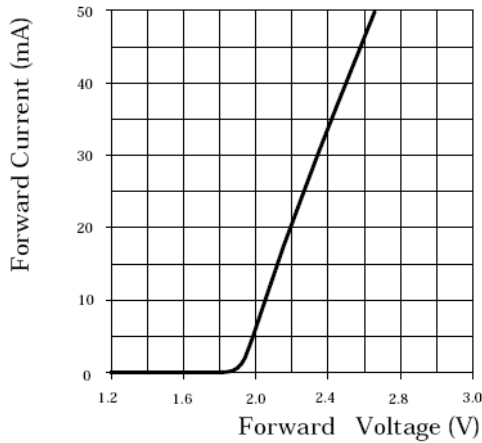
Luminous Intensity vs. Ambient Temperature



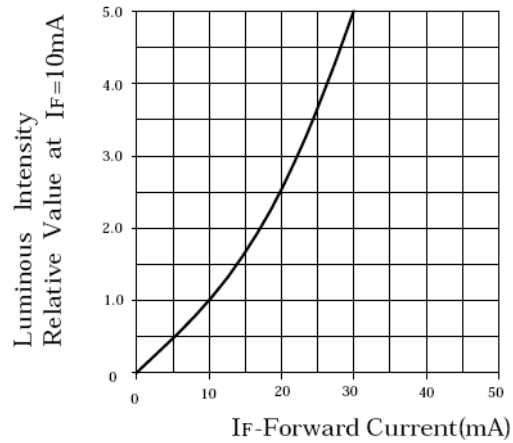
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## OPTICAL CHARACTERISTIC CURVES - GREEN

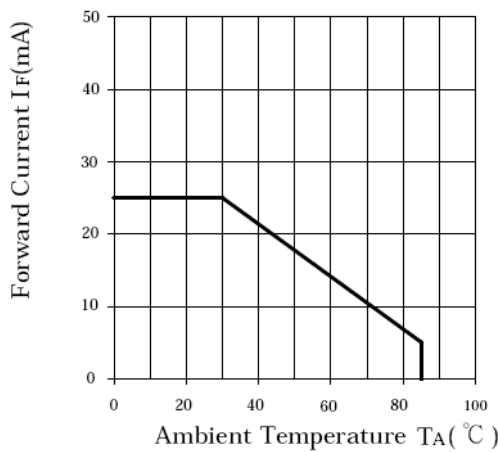
Forward Current vs. Forward Voltage



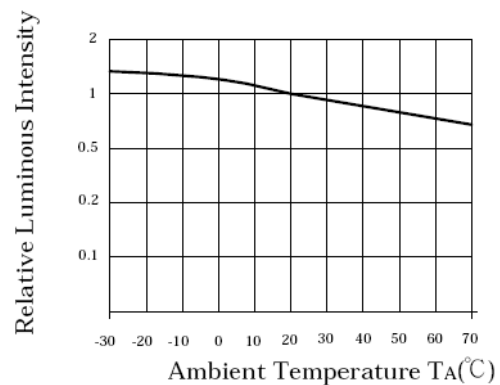
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



Luminous Intensity vs. Ambient Temperature



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## SOLDERING CONDITIONS - DISPLAY

\* Solder the LED no closer than 3mm from the base of the epoxy bulb. Soldering beyond the base of the tie bar is recommended.

\* Recommended soldering conditions

Dip Soldering	
Pre-Heat	100 °C Max
Pre-Heat Time	60 Second Max
Solder Bath Temperature	260 °C Max
Dipping Time	5 Second Max
Dipping Position	No lower than 3mm from the base of the epoxy

Hand Soldering		
	3mm Series	Others
Temperature Soldering Time Position	300 °C Max 3 Second Max No closer than 3mm from the base of the epoxy	350 °C Max 3 Second Max No closer than 3mm from the base of the epoxy

\* Do not apply any stress to the lead. Particularly when heated.

\* The LED must not be repositioned after soldering.

\* After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.

\* Direct soldering onto a PC board should be avoided. Mechanical stress to the resin may be caused by the PC board warping or from the clinching and cutting of the leadframes. When it is absolutely necessary, the LEDs may be mounted in this fashion, but, the user will assume responsibility for any problems. Direct soldering should only be done after testing has confirmed that no damage, such as wire bond failure or resin deterioration, will occur. LEDs should not be soldered directly to double sided PC boards because the heat will deteriorate the epoxy resin.

\* When it is necessary to clamp the LEDs to prevent soldering failure, it is important to minimize the mechanical stress on the LEDs.

\* Cut the LED leadframes at room temperature. Cutting the leadframes at high temperature may cause LED failure.



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