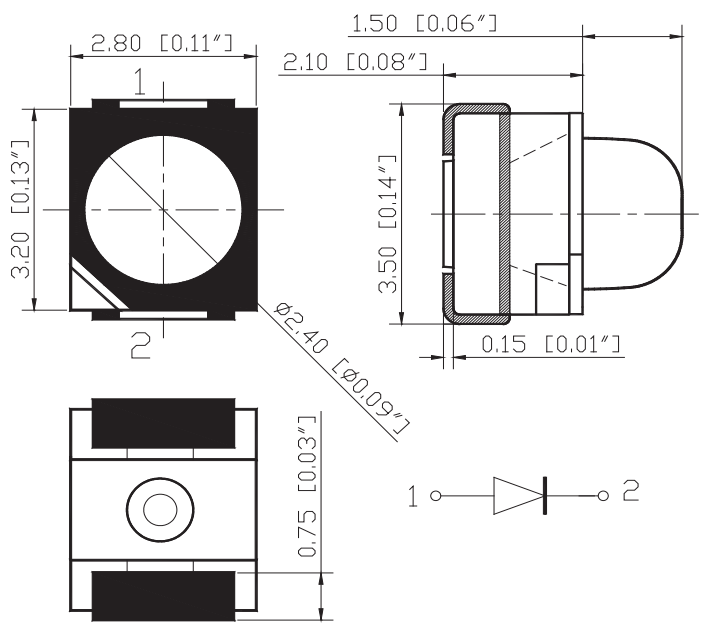
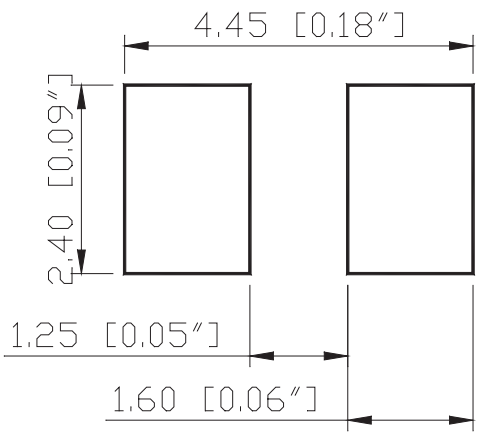


SPECIFICATION **CSD1311Y2C-B**

PACKAGE OUTLINES



RECOMMENDED PAD LAYOUT



- Notes:
1. All dimensions are in millimeters (inches).
 2. Tolerance is $\pm 0.25\text{mm}$ (0.01") unless otherwise noted.
 3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Viewing Angle
CSD1311Y2C-B	InGaAlP	Yellow	Water Clear	30°



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ABSOLUTE MAXIMUM RATINGS
(TA=25°C)

Parameter	Symbol	Max Rating	Unit
Forward Current	IF	30	mA
Reverse Current @ 5V	IR	10	μA
Power Dissipation	Pd	75	mW
Operating Temperature Range	TOP	-40~+80	°C
Storage Temperature Range	TSTG	-40~+85	°C
Peak Pulsing Current (1/10 duty f = 10KHz)	IFP	125	mA
Soldering Temperature	TSOL	Max 260°C for 10 sec Max	

OPTICAL-ELECTRICAL CHARACTERISTICS
(TA=25°C)

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Luminous Intensity	Iv	IF = 20mA	3200	5400	-	mcd
Forward Voltage	VF	IF = 20mA	-	2.0	2.5	V
Reverse Leakage Current	IR	VR = 5V	-	10	-	μA
Viewing Angle at 50% Iv	2θ1/2	IF = 20mA	-	30	-	Deg
Peak Wavelength	λP	IF = 20mA	-	592	-	nm
Dominant Wavelength	λD	IF = 20mA	585	590	595	nm

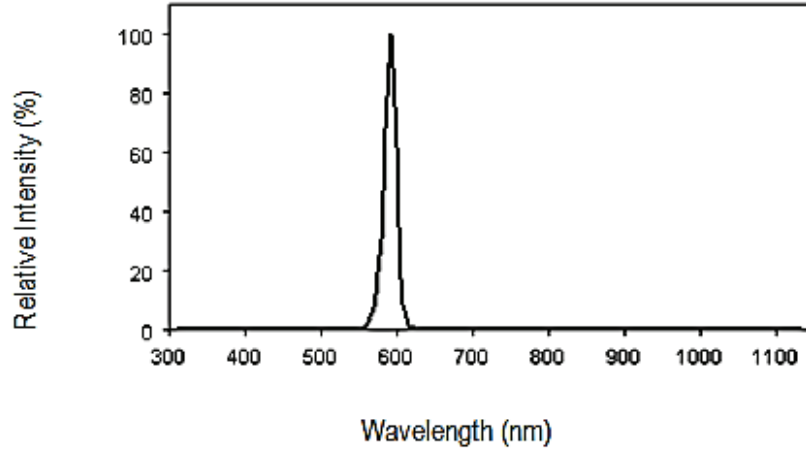
*Tolerance of viewing angle: -10 / +5 deg.



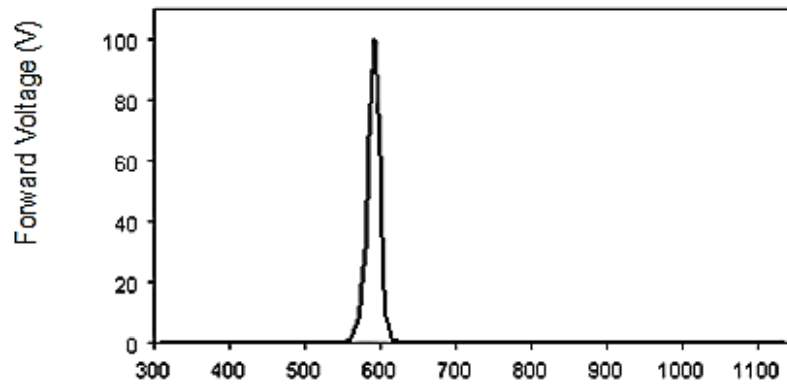
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OPTICAL CHARACTERISTIC CURVES

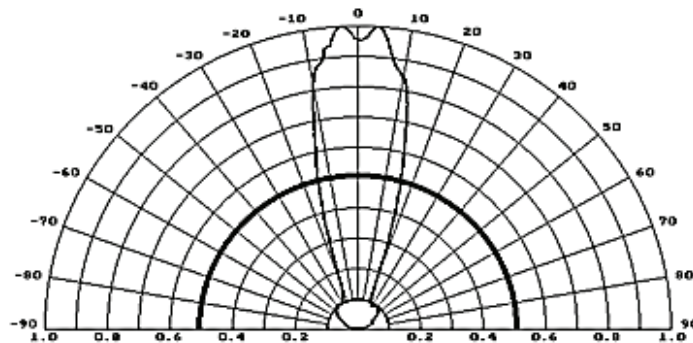
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage



Directive Characteristics

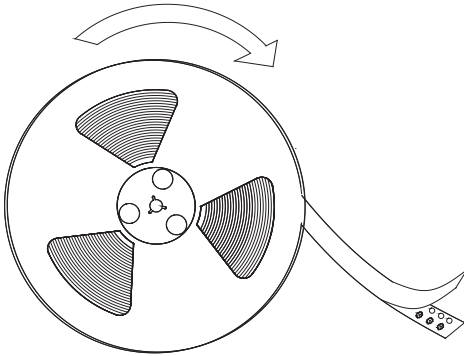


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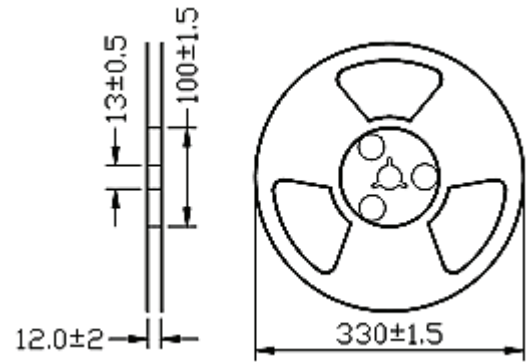
PACKAGING SPECIFICATION

PACKAGE SPECIFICATIONS

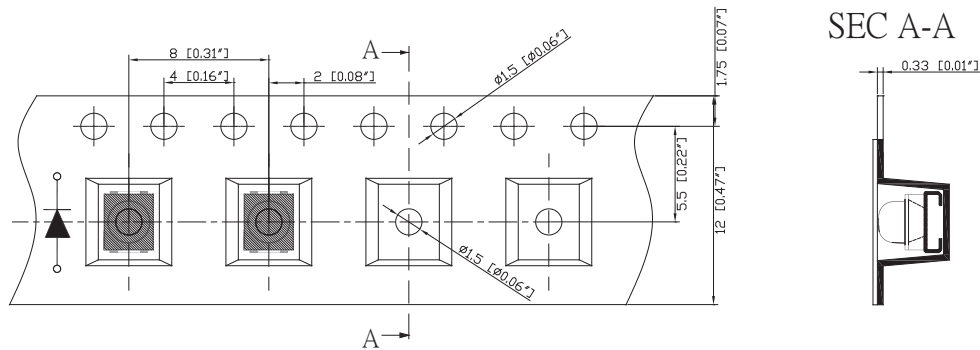
Feeding Direction



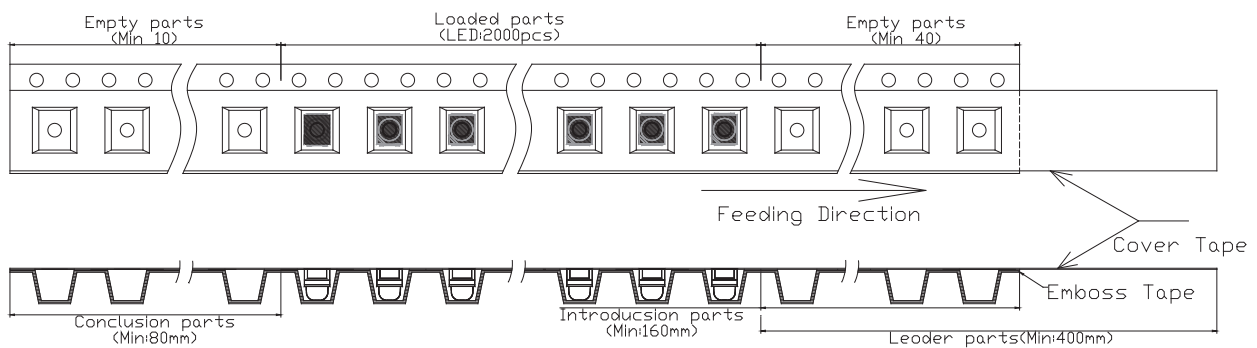
Dimensions of Reel (Unit: mm)



Dimensions of Tape (Unit: mm)



Arrangement of Tape



2. The maximum number of missing lamp is two.
3. The cathode is oriented towards the tape sprocket hole.
4. 2,000 pcs/Reel

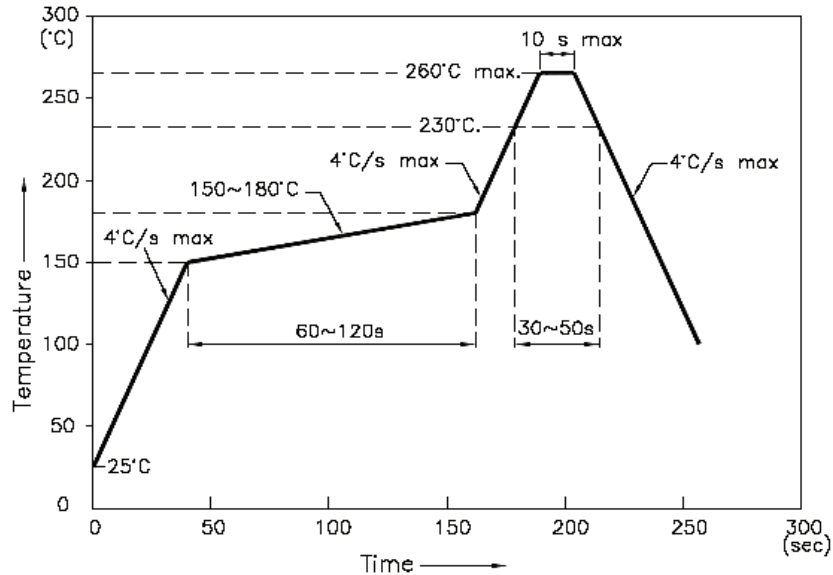


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SOLDERING CONDITIONS

REFLOW PROFILE

- Reflow Temp/Time



Notes:

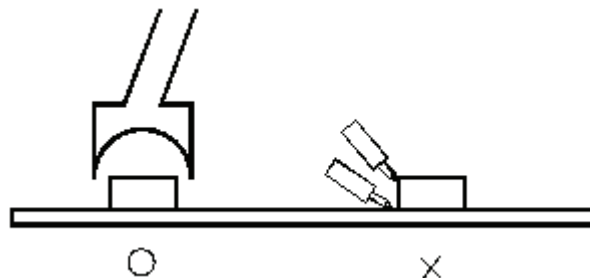
1. We recommend the reflow temperature 245°C (±5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

- Soldering Iron

Basic spec is ≤5sec when 260°C. If temperature is higher, time should be shorter (+10°C → -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable. Surface temperature of the device should be under 230°C.

- Rework

1. Customer must finish rework within 5 sec under 260°C.
2. The head of iron cannot touch copper foil.
3. Twin-head type is preferred.



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