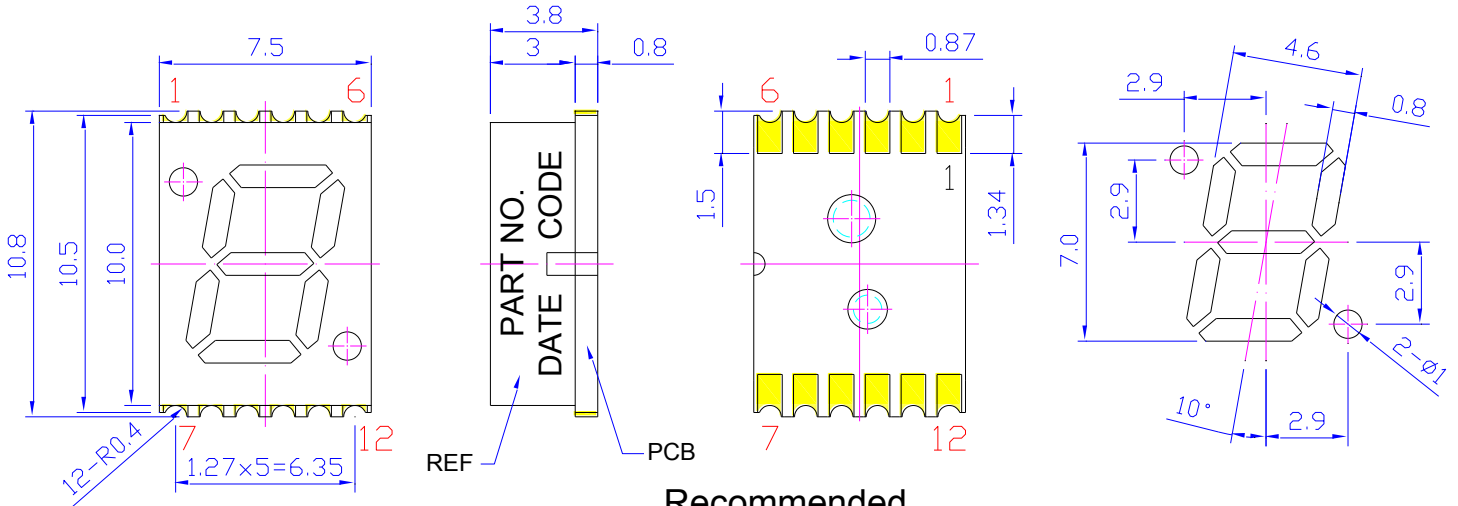
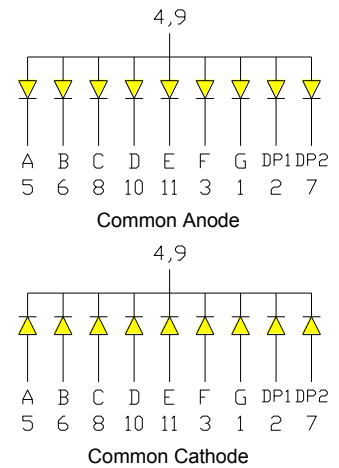
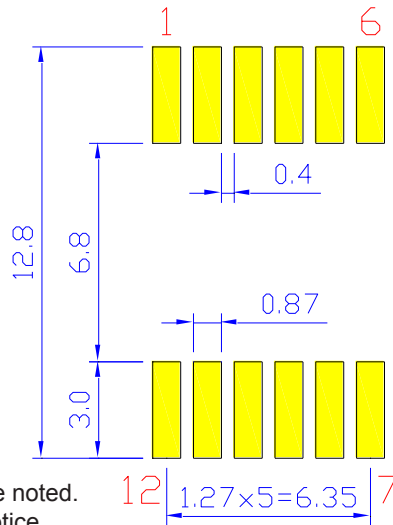
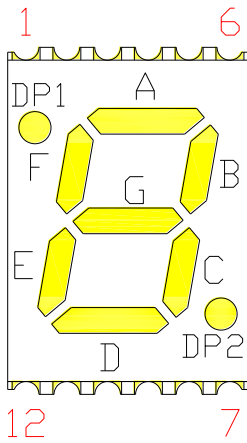


**SPECIFICATIONS**
**SDSC28B2W**
**MECHANICAL DIMENSIONS**

**Recommended Soldering Pattern**

**12 PIN No Connect**
**Notes:**

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25\text{mm}$  (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Description
SDSC28B2W	InGaN	Blue	White Segment	Common Cathode



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: [www.chromeled.com](http://www.chromeled.com)

**ABSOLUTE MAXIMUM RATINGS**
**(TA=25°C)**

Parameter	Symbol	Value	Unit
Power Dissipation per Dice	P <sub>AD</sub>	120	mW
Derating Liner from 25°C per Dice	-	0.3	mA / °C
Continuous Forward Current per Dice	I <sub>AF</sub>	30	mA
Peak Current per Dice (duty cycle 1/10, 1kHz)	I <sub>PF</sub>	100	mA
Reverse Voltage per Dice	V <sub>R</sub>	5	V
Operating Temperature	T <sub>OPR</sub>	-40~+105	°C
Storage Temperature	T <sub>STG</sub>	-40~+105	°C

**OPTICAL-ELECTRICAL CHARACTERISTICS**
**(TA=25°C)**

Characteristic	Symbol	Condition	Value			Unit
			Min.	Type.	Max.	
Forward Voltage per Dice	V <sub>F</sub>	I <sub>F</sub> = 5mA	-	2.85	3.0	V
Reverse Current per Dice	I <sub>R</sub>	V <sub>R</sub> = 8V	-	-	10	μA
Peak Wavelength per Dice	λ <sub>P</sub>	I <sub>F</sub> = 5mA	-	472	-	nm
Dominant Wavelength per Dice	λ <sub>D</sub>	I <sub>F</sub> = 5mA	450	470	480	nm
Luminous Intensity per Dice	I <sub>V</sub>	I <sub>F</sub> = 5mA	10	30	-	mcd
Spectral Radiation Bandwidth per Dice	Δλ	I <sub>F</sub> = 5mA	-	30	-	nm

\*Tolerance of viewing angle: -10 / +5 deg.



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: [www.chromeled.com](http://www.chromeled.com)

## OPTICAL CHARACTERISTIC CURVES

### Typical Electro-optical Characteristic Curves (25 °C Free Air Temperature Unless Otherwise Specified)

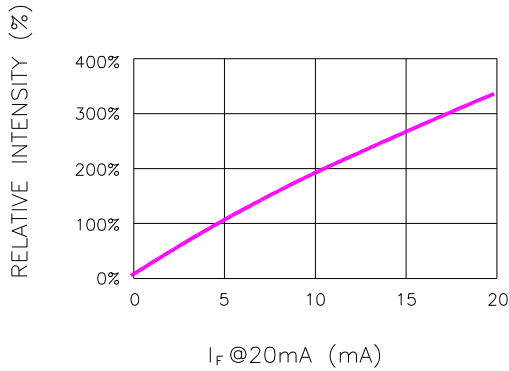


Fig.1 RELATIVE INTENSITY VS. FORWARD CURRENT

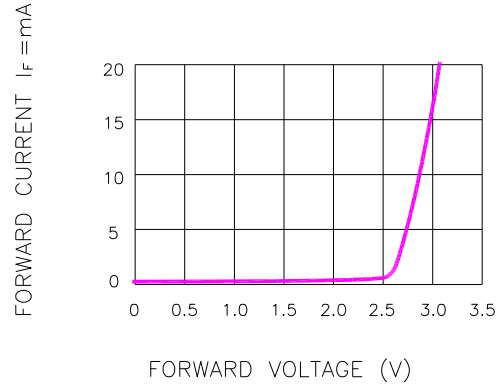


Fig.2 FORWARD CURRENT VS. FORWARD VOLTAGE

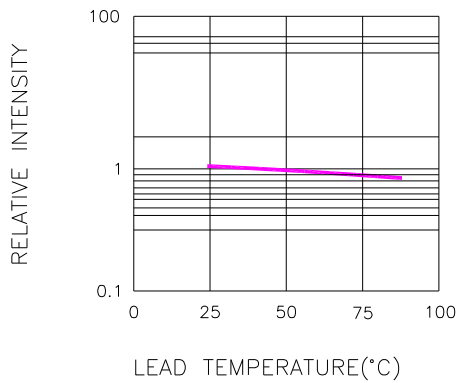


Fig.3 RELATIVE INTENSITY VS. LEAD TEMPERATURE  
(PULSED 20 mA; 300us PULSE, 10ms PERIOD)

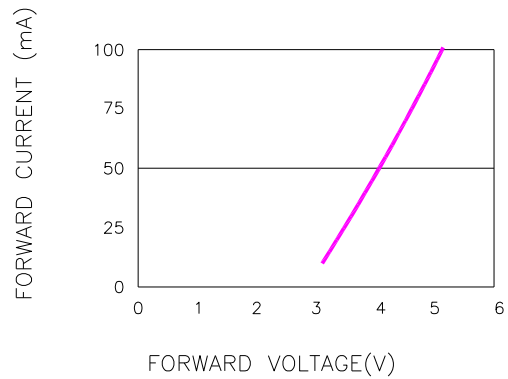


Fig.4 PEAK FORWARD VOLTAGE VS. FORWARD (100us TEST PULSE, 1% DUTY CYCLE)

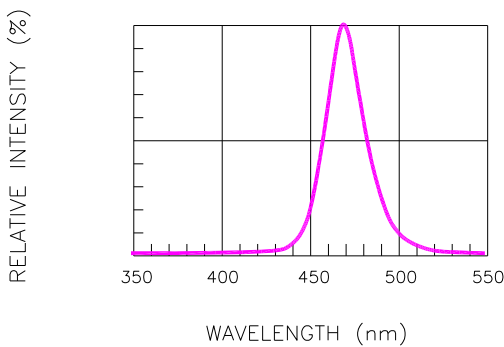


Fig.5 RELATIVE INTENSITY VS. WAVELENGTH

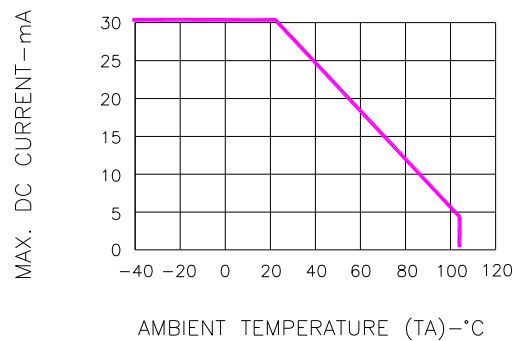


Fig.6 MAX. ALLOWABLE DC CURRENT VS. AMBIENT TEMPERATURE



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: [www.chromeled.com](http://www.chromeled.com)

**SOLDERING CONDITIONS – LAMP TYPE LED**

● **SMT REFLOW SOLDERING INSTRUCTIONS**

SMT Soldering Profile  
 Pb free reflow soldering Profile



● **SOLDERING IRON**

Basic spec is  $\leq 4$  sec when 260°C. If temperature is higher, time should be shorter (+10°C→1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

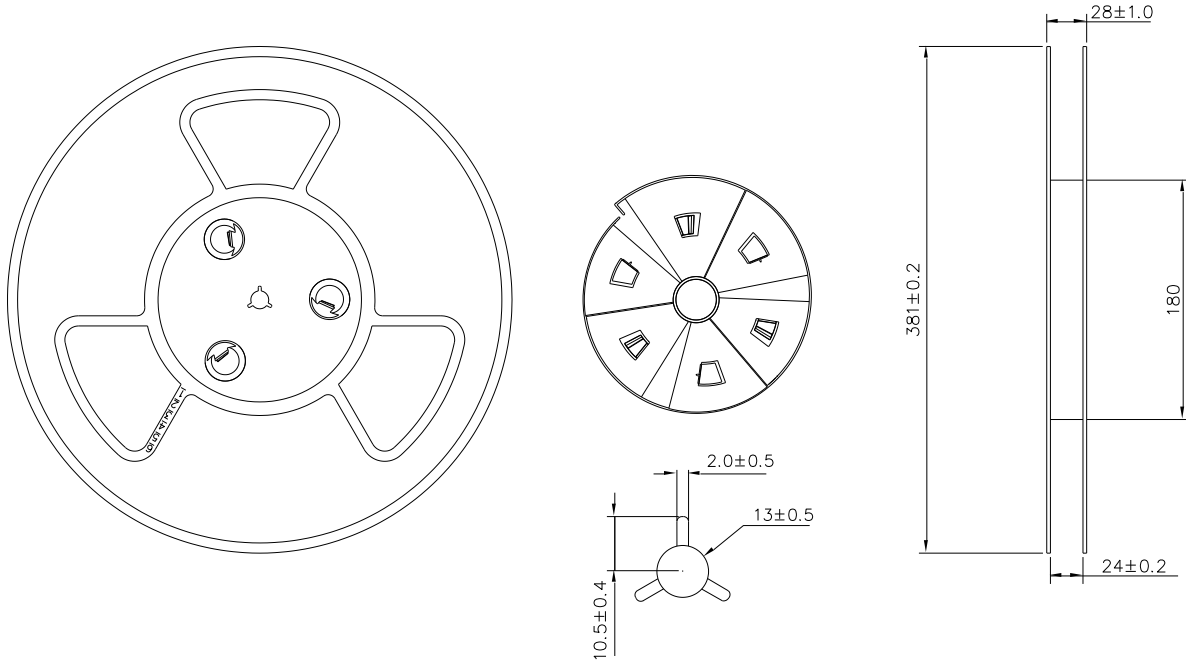
● **REWORK**

- Customer must finish rework within 5 sec. under 260°C.
- The head of soldering iron cannot touch copper foil.

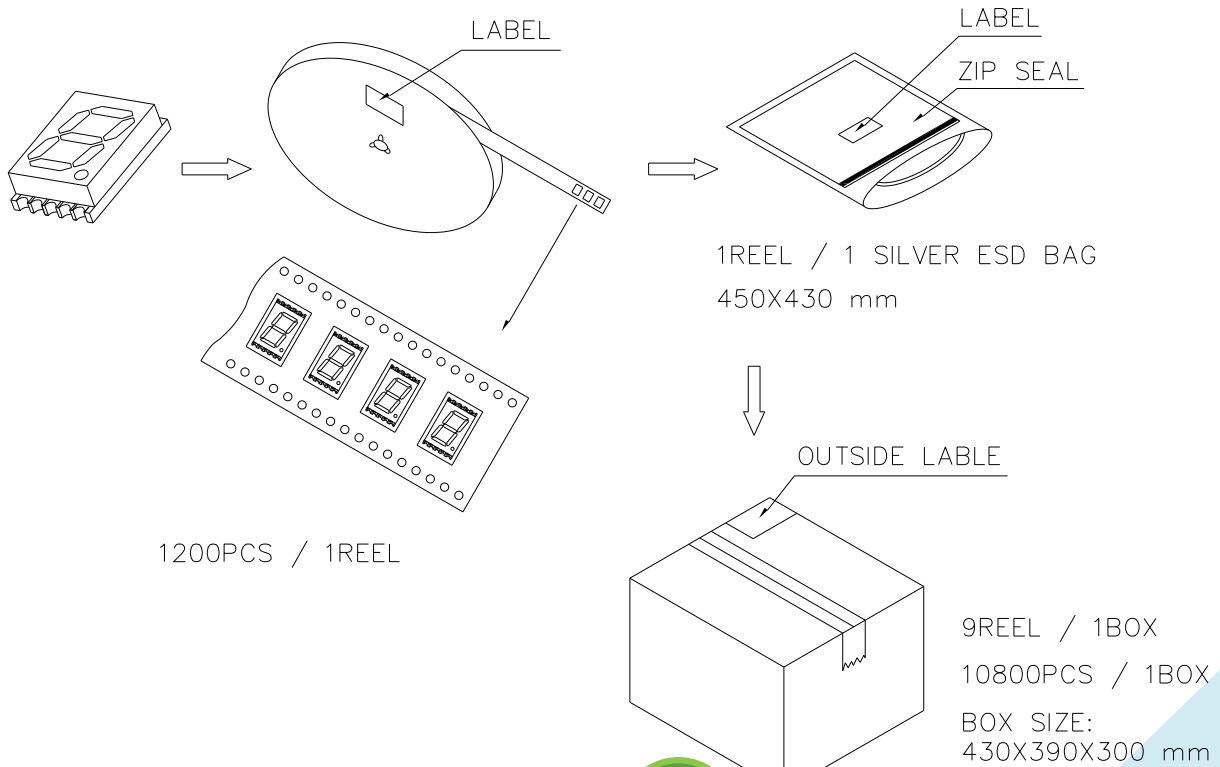


ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: [www.chromeled.com](http://www.chromeled.com)

## DIMENSIONS OF TAPE (Unit: mm)



## PACKAGING SPECIFICATION



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: [www.chromeled.com](http://www.chromeled.com)