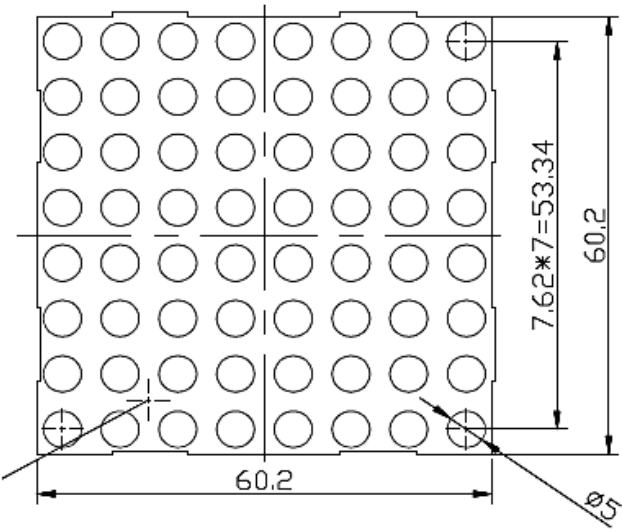
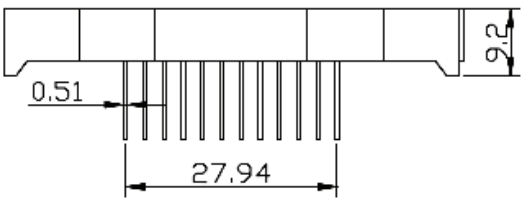


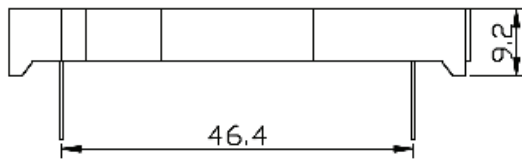
**SPECIFICATIONS** **CDMA8823R2G2W**

### OUTLINES DIMENSIONS



COL	1	2	3	4	5	6	7	8	ROW
	○	○	○	○	○	○	○	○	1
	○	○	○	○	○	○	○	○	2
	○	○	○	○	○	○	○	○	3
	○	○	○	○	○	○	○	○	4
	○	○	○	○	○	○	○	○	5
	○	○	○	○	○	○	○	○	6
	○	○	○	○	○	○	○	○	7
	○	○	○	○	○	○	○	○	8





**Notes:**

1. All Dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25\text{mm}$  (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Description
CDMA8823R2G2W	InGaAlP	Red	White Segment/ Grey Face	Row Anode
	InGaAlP	Green		



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**ABSOLUTE MAXIMUM RATINGS - RED (InGaAlP)**
**(TA=25°C)**

Parameter	Symbol	Max Rating	Unit
Power Dissipation	PD	50	mW
Pulse Forward Current	IFP	80	mA
Continuous Forward Current	IF	20	mA
Reverse Voltage	VR	5	V
Operating Temperature Range	TOPR	-25~+85	°C
Storage Temperature Range	TSTG	-25~+85	°C
IFP = Pulse Width ≤ 10 ms, Duty Ratio ≤ 1/10. Soldering Condition: 260 °C/ 3sec			

**OPTICAL-ELECTRICAL CHARACTERISTICS - RED (InGaAlP)**
**(TA=25°C)**

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Luminous Intensity	IV	IF = 10mA	80	100	-	mcd
Forward Voltage	VF	IF = 10mA	-	2.0	2.4	V
Reverse Leakage Current	IR	VR = 5V	-	-	50	μA
Peak Wavelength	λP	IF = 10mA	629	-	635	nm
Dominant Wavelength	λD	IF = 10mA	-	630	-	nm
Spectral Radiation Bandwidth	Δλ	IF = 10mA	-	20	-	nm



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**ABSOLUTE MAXIMUM RATINGS - GREEN (InGaAlP)**
**(TA=25°C)**

Parameter	Symbol	Max Rating	Unit
Power Dissipation	PD	50	mW
Pulse Forward Current	IFP	80	mA
Continuous Forward Current	IF	20	mA
Reverse Voltage	VR	5	V
Operating Temperature Range	TOPR	-20~+85	°C
Storage Temperature Range	TSTG	-20~+100	°C
IFP = Pulse Width ≤ 10 ms, Duty Ratio ≤1/10. Soldering Condition: 260 °C/ 5sec			

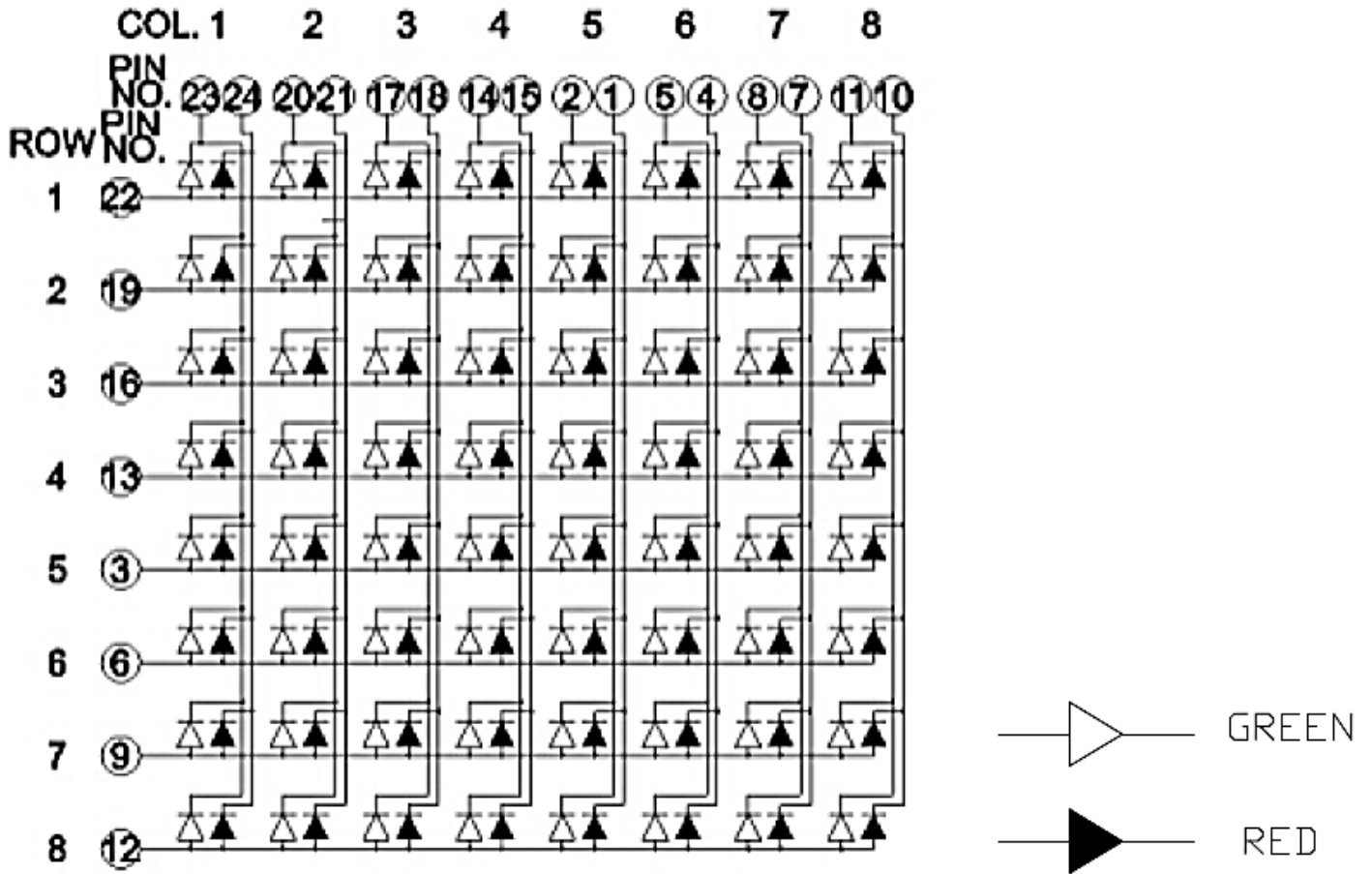
**OPTICAL-ELECTRICAL CHARACTERISTICS - GREEN (InGaAlP)**
**(TA=25°C)**

Parameter	Symbol	Test Condition	Value			Unit
			Min	Typ	Max	
Luminous Intensity	IV	IF = 10mA	30	40	-	mcd
Forward Voltage	VF	IF = 10mA	-	2.0	2.4	V
Reverse Leakage Current	IR	VR = 5V	-	-	50	µA
Peak Wavelength	λP	IF = 10mA	568	-	572	nm
Dominant Wavelength	λD	IF = 10mA	-	573	-	nm
Spectral Radiation Bandwidth	Δλ	IF = 10mA	-	20	-	nm



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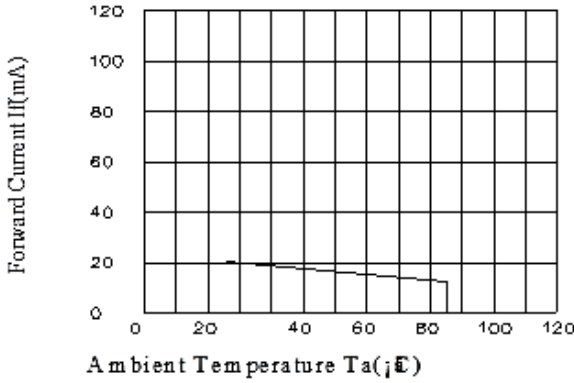
## INTERNAL CIRCUIT DIAGRAM



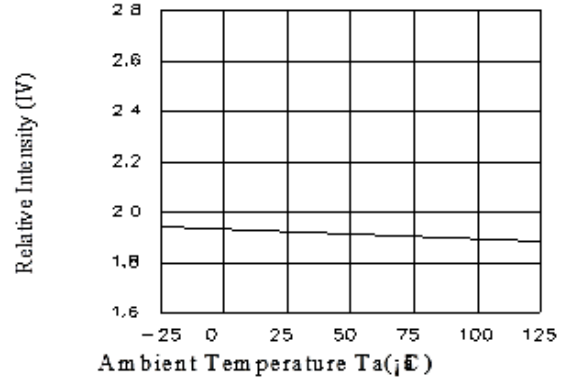
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## OPTICAL CHARACTERISTIC CURVES - RED

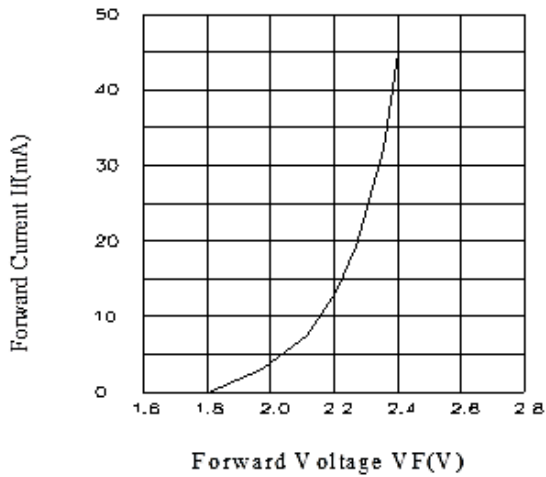
Forward Current VS. Ambient Temperature



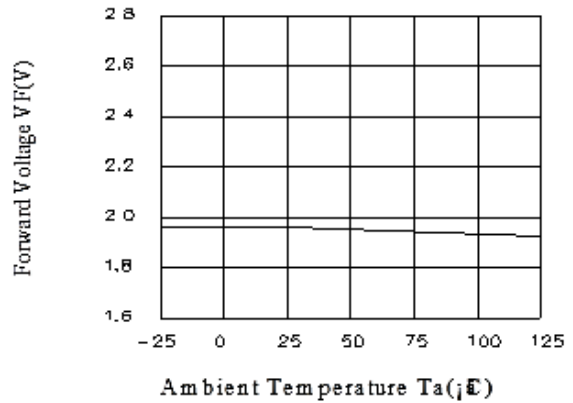
Relative Intensity VS. Ambient Temperature



Forward Current VS. Forward Voltage

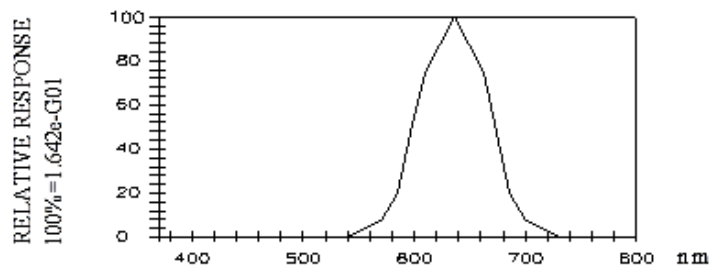


Forward Voltage VS. Ambient Temperature



Luminous Spectrum ( $T_a=25^\circ\text{C}$ )  
RADIANCE

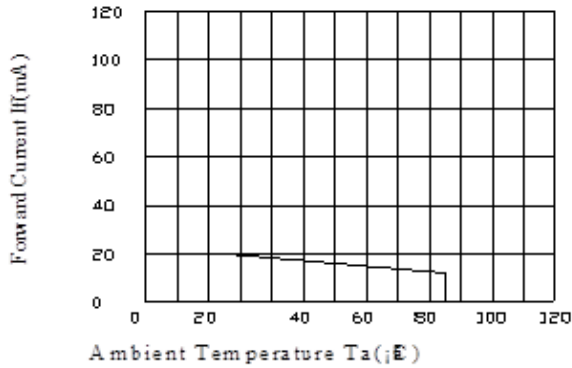
SPECTRAL



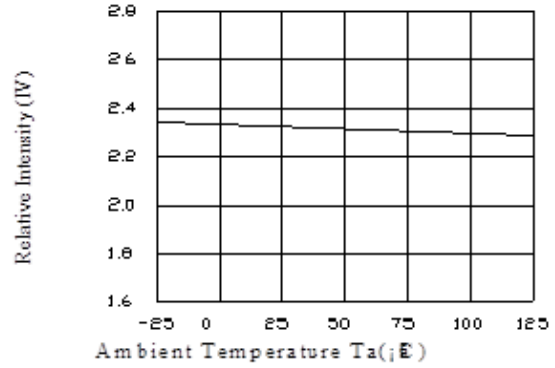
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## OPTICAL CHARACTERISTIC CURVES - GREEN

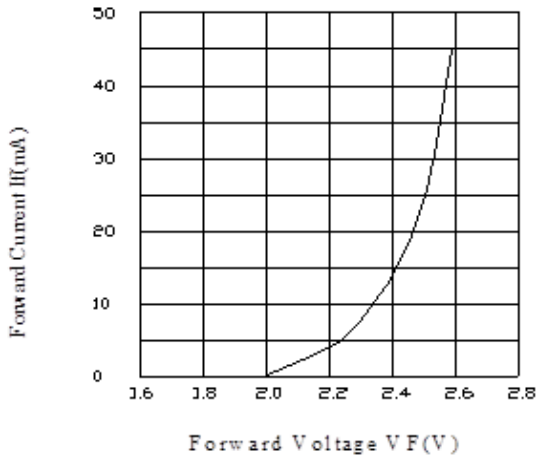
Forward Current V.S. Ambient Temperature



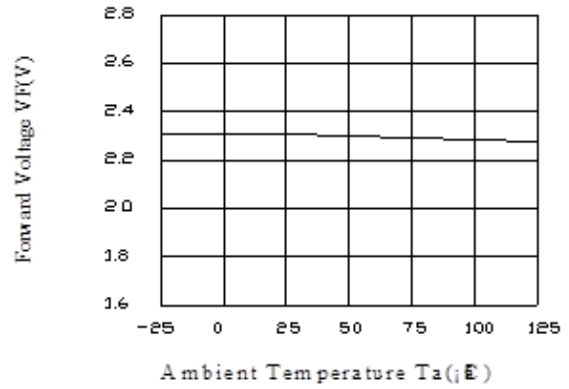
Relative Intensity V.S. Ambient Temperature



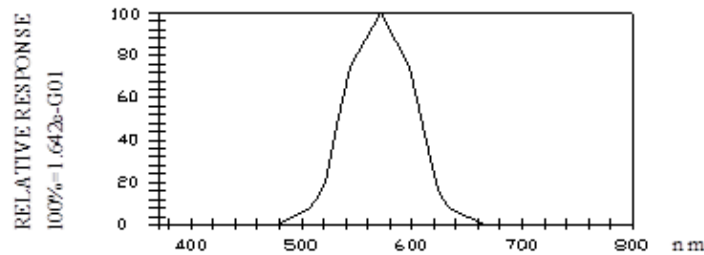
Forward Current V.S. Forward Voltage



Forward Voltage V.S. Ambient Temperature



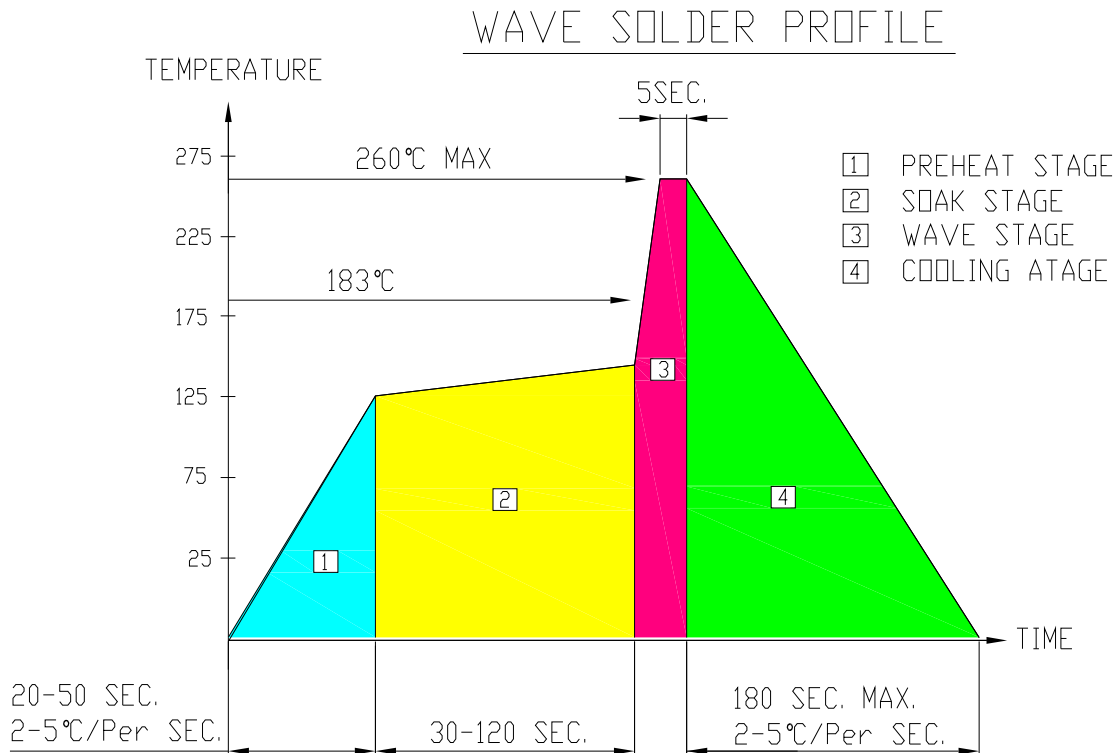
Luminous Spectrum ( $T_a=25^\circ\text{C}$ )  
RADIANCE



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## RECOMMENDED SOLDERING PROFILE

### ● RECOMMEND SOLDERING PROFILE



### ● SOLDERING IRON

Basic spec is  $\leq 4$  sec when 260°C. If temperature is higher, time should be shorter (+10°C → 1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

### ● REWORK

Customer must finish rework within  $\leq 4$  sec under 245°C.



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