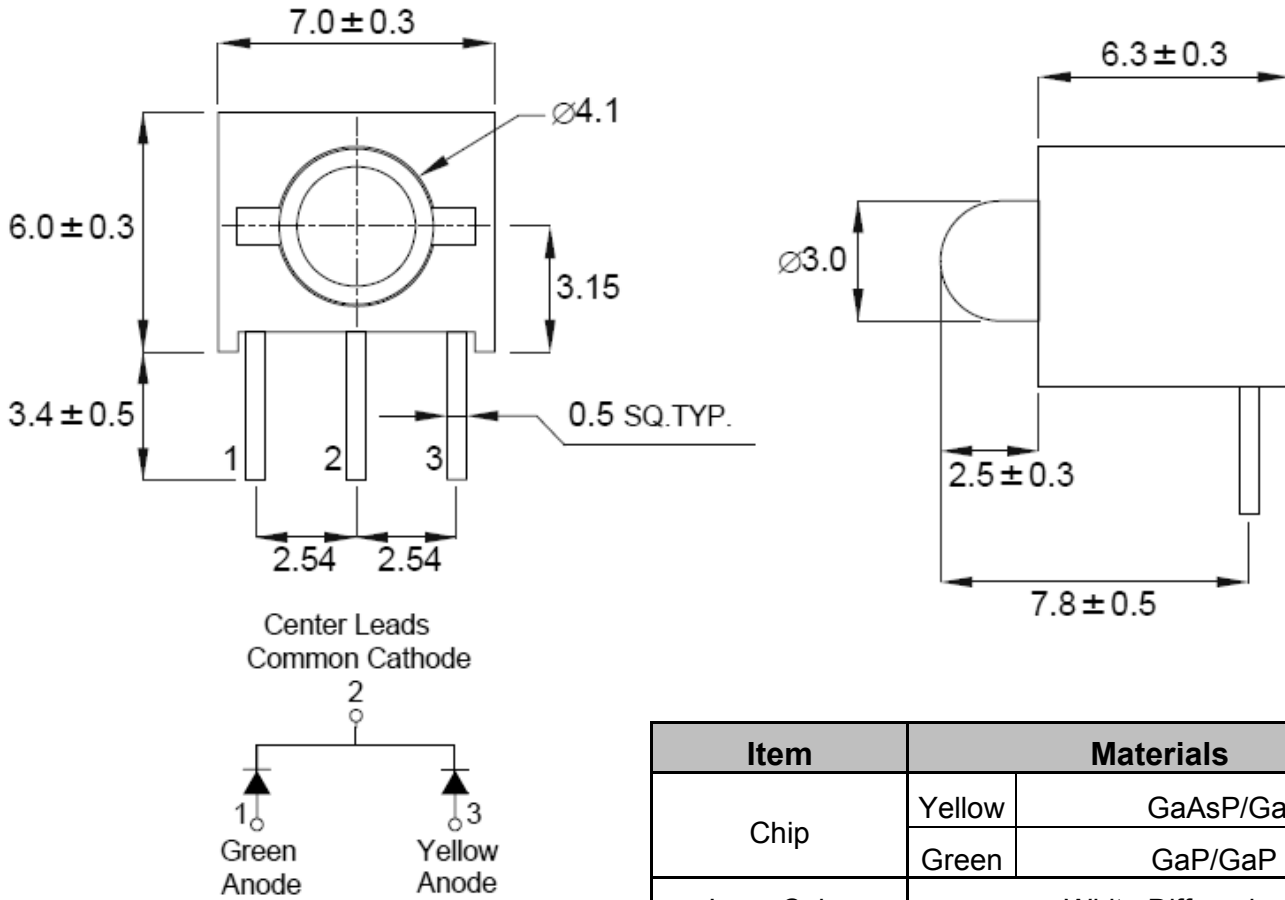


SPECIFICATION **CB30BY1G1W**
PACKAGE OUTLINES


- Notes:
1. All dimensions are in millimeters (inches).
 2. Tolerance is $\pm 0.25\text{mm}$ ($0.01''$) unless otherwise noted.
 3. Specifications are subject to change without notice.

Part Number	Chip Material	Color of Emission	Lens Type	Viewing Angle
CB30BY1G1W	GaAsP/GaP	Yellow	White Diffused	40°
	GaP/GaP	Green	White Diffused	40°



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ABSOLUTE MAXIMUM RATINGS
(TA=25°C)

Parameter	Symbol	Max Rating	Unit
Forward Current	I _F	150	mA
Reverse Current @ 5V	I _R	10	μA
Power Dissipation	P _d	80	mW
Operating Temperature Range	T _{OP}	-40~+85	°C
Storage Temperature Range	T _{STG}	-40~+100	°C
Peak Pulsing Current (1/10 duty f = 10KHz)	I _{FP}	100	mA
Soldering Temperature	T _{SOL}	Max 260°C for 5 sec Max	

OPTICAL-ELECTRICAL CHARACTERISTICS
(TA=25°C)

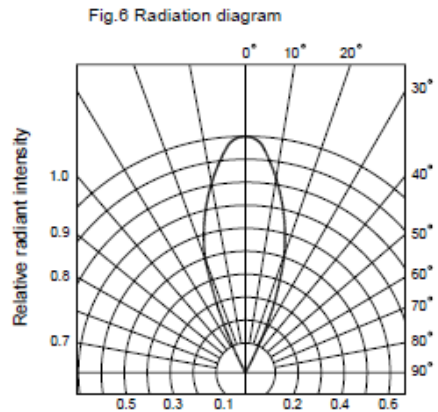
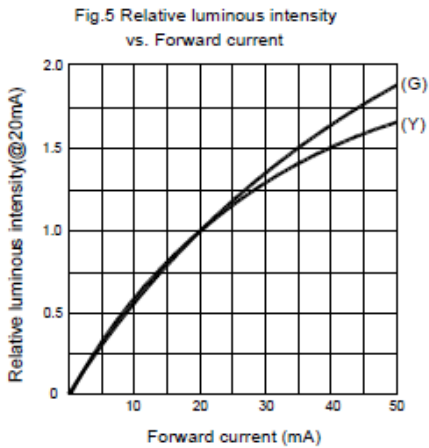
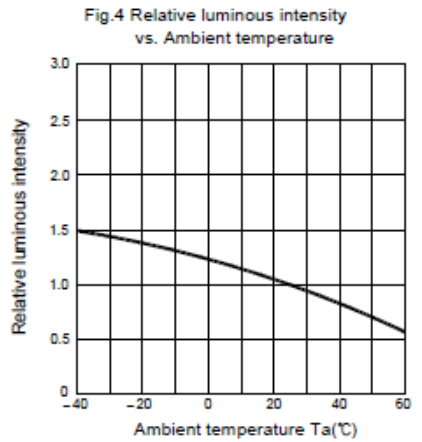
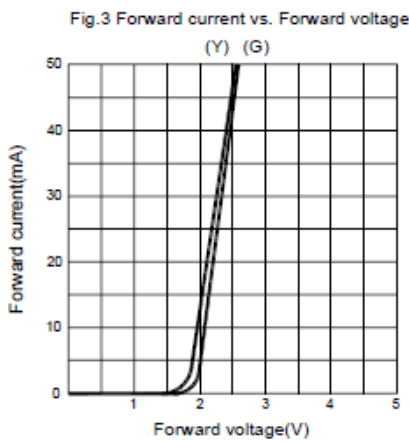
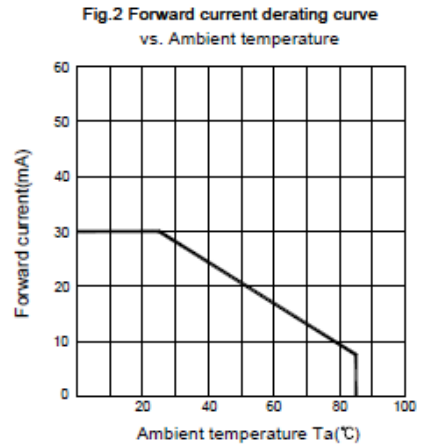
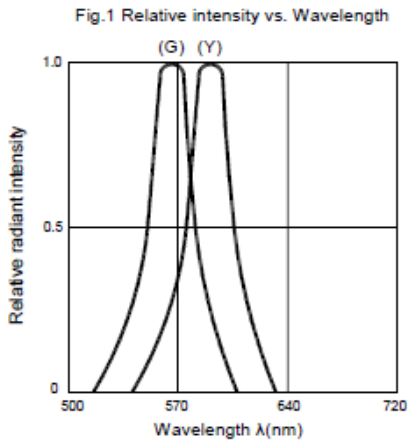
Parameter	Symbol	Test Condition	Color	Value			Unit
				Min	Typ	Max	
Luminous Intensity	I _v	I _F = 20mA	Yellow	9	15	-	mcd
			Green	7	20		
Forward Voltage	V _F	I _F = 20mA	Yellow	-	2.0	2.5	V
			Green	-	2.1	2.5	
Viewing Angle at 50% I _v	2θ _{1/2}	I _F = 20mA	-	-	40	-	Deg
Peak Wavelength	λ _P	I _F = 20mA	Yellow	-	585	-	nm
			Green		568		
Dominant Wavelength	λ _D	I _F = 20mA	Yellow	-	588	-	nm
			Green		570		

*Tolerance of viewing angle: -10 / +5 deg.


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OPTICAL CHARACTERISTIC CURVES

TYPICAL ELECTRICAL-OPTICAL CHARACTERISTIC CURVES



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RELIABILITY TEST FOR LED LAMPS
SOLDERING CONDITIONS – LAMP TYPE LED

- Solder the LED no closer than 3mm from the base of the epoxy bulb. Soldering beyond the base of the tie bar is recommended.
- Recommended soldering conditions.

Dip Soldering	
Pre-Heat	100°C Max.
Pre-Heat Time	60 sec. Max.
Solder Bath Temperature	260°C Max.
Dipping Time	5 sec. Max.
Dipping Position	No lower than 3mm from the base of the epoxy bulb.

Hand Soldering		
	3Ø Series	Others (Including Lead-Free Solder)
Temperature	300°C Max.	350°C Max.
Soldering time	3 sec. Max.	3 sec. Max.
Position	No closer than 3mm from the base of the epoxy bulb.	No closer than 3mm from the base of the epoxy bulb.

- Do not apply any stress to the lead, particularly when heated
- The LEDs must not be repositioned after soldering
- After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
- Direct soldering onto a PC board should be avoided. Mechanical stress to the resin may be caused by the PC board warping or from the clinching and cutting of the leadframes. When it is absolutely necessary, the LEDs may be mounted in this fashion, but the User will assume responsibility for any problems. Direct soldering should only be done after testing has confirmed that no damage, such as wire bond failure or resin deterioration, will occur. AOP's LEDs should not be soldered directly to double sided PC boards because the heat will deteriorate the epoxy resin.
- When it is necessary to clamp the LEDs to prevent soldering failure, it is important to minimize the mechanical stress on the LEDs.
- Cut the LED leadframes at room temperature. Cutting the leadframes at high temperatures may cause LED failure.



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